



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

order 11485
Dec 27
57ms Eute

9 JAA

647.7304
Job Sheet 187039



Part No: 647.7304

Job Qty: 1 ea

Part Name: EC135 T2/P2 Cable Cutters System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/18

Job Tracking No:

Due Date: 1/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 REV.D IPP REV:A 16.04.27 NEW ISSUE DD VERF:JLM IPP REV:B 16.11.15 dwg rev.c DD
VERF:JLM IPP REV:C 17.12.07 AS PER DWG REV.D DD VERF:JFS

Ship Via:

606875

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	1/9/19	1/9/19	0.00	0.00	Start Up Stores/Pkg-1			DEC 06 2018
110	Packaging	1 pcs	1/9/19	1/9/19	0.00	0.00	Packaging1-1			DEC 06 2018
120	QC	1 pcs	1/9/19	1/9/19	0.00	0.00	QC4			DEC 10 2018
130	Packaging	1 pcs	1/9/19	1/9/19	0.00	0.00	Packaging3-1			DEC 10 2018
135	DC	1 pcs	1/9/19	1/9/19	0.00	0.00	DC			DEC 10 2018
140	QC21-FG	1 Ea	1/9/19	1/9/19	0.00	0.00	QC21			DEC 10 2018

Part Op 130 - Identify and pack for shipping as per PPP 647.7304
Descriptions: 135 - Photocopy bluefile & type labels per PPP 647.7304

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2600-LW	Washer, Camlock Retaining	2 Ea (2 ea)	90-Start up Operation	5065265
26R16-1	Camloc Receptacle	2 Ea (2 ea)	90-Start up Operation	5041065
26S8-11	Camloc Stud	2 Ea (2 ea)	90-Start up Operation	5098207
647.7501	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5129022
647.1601	Wiper Deflector Aft	1 Ea (1 ea)	90-Start up Operation	5122726
647.1610	Wiper Deflector Fwd	1 Ea (1 ea)	90-Start up Operation	5049889
MS21042L08	Nut	10 Ea (10 ea)	90-Start up Operation	5100409
647.1913	Tee	1 Ea (1 ea)	90-Start up Operation	5100035
647.1915	Support Angle	1 Ea (1 ea)	90-Start up Operation	5100793
647.1814	Gusset LH	1 Ea (1 ea)	90-Start up Operation	5026912
647.1815	Gusset RH	1 Ea (1 ea)	90-Start up Operation	FM130388-29
647.7702	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5118876
647.7701	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5127768
647.1818	Nose Door Spacer	1 Ea (1 ea)	90-Start up Operation	FM130388-17
647.1810	Nose Door Doubler	1 Ea (1 ea)	90-Start up Operation	F130388-22
647.0112	Strut Bracket	4 Ea (4 ea)	90-Start up Operation	5097197
647.7910	Angle Bracket	2 Ea (2 ea)	90-Start up Operation	5026032
647.7911	Bracket	2 Ea (2 ea)	90-Start up Operation	5101179
647.7912	Clip	4 Ea (4 ea)	90-Start up Operation	5041965
647.7913	Doubler	2 Ea (2 ea)	90-Start up Operation	5026968
647.7914	Bracket	1 Ea (1 ea)	90-Start up Operation	5026897
647.7915	Bracket	1 Ea (1 ea)	90-Start up Operation	5026904

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Susp ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																			
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Description Work Order Dev Dart Aerospace Ltd. 1270 Aberdeen Street Hamlet, ON N6A 1K7 CANADA TEL: 519 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S135504 Part: 647.7304 Job No: 187039 Serial No/Batch: S135504 Revision: D Inspector: Exp Date: Instructions: FAA STC SR02307LA 16/d/1/28/2016 STC LoA RI								Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																			
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OTHER : _____																																																											

505 187039

006835

647.7916	Bracket		2 Ea (2 ea)	90-Start up Operation	5026966.
647.7917	Bracket		1 Ea (1 ea)	90-Start up Operation	F131356
647.7918	Bracket		1 Ea (1 ea)	90-Start up Operation	5064930
647.7819	Cross Bracket Fwd		1 Ea (1 ea)	90-Start up Operation	5028020
647.7821	Eye Bolt Fitting LH		1 Ea (1 ea)	90-Start up Operation	5034480-1
647.7822	Eye Bolt Fitting RH		1 Ea (1 ea)	90-Start up Operation	5035905
647.1914	Bracket		1 Ea (1 ea)	90-Start up Operation	5101859
647.1602	Doubler Assembly		1 Ea (1 ea)	90-Start up Operation	F130388-21
647.1811	Spacer		2 Ea (2 ea)	90-Start up Operation	F14130388-23
647.1812	Shim	DAS	13 Ea (13 ea)	90-Start up Operation	F14130388-14
601.3011	P-Seal	38	1.4000 ft (1.4 ea)	90-Start up Operation	5006166
647.3201	Grounding Cable Assembly	9-89	1 Ea (1 ea)	90-Start up Operation	8098016.
MS21266-2N	Grommet		1 Ea (1 ea)	90-Start up Operation	F123900
AN44-12A	Eyebolt		2 Ea (2 ea)	90-Start up Operation	5131204
AN665-34R	Clevis		4 Ea (4 ea)	90-Start up Operation	5131214
MS21047-3	Nut Plate		12 Ea (12 ea)	90-Start up Operation	5103943
AN3-4A	Bolt		2 Ea (2 ea)	90-Start up Operation	5112901
AN3-11A	Bolt		4 Ea (4 ea)	90-Start up Operation	5098034
AN4CH6A	Bolt		1 Ea (1 ea)	90-Start up Operation	F126126
AN4C7A	Bolt		4 Ea (4 ea)	90-Start up Operation	5095478
NAS6603-12	Bolt		4 Ea (4 ea)	90-Start up Operation	5007044
NAS6603-16	Bolt		4 Ea (4 ea)	90-Start up Operation	F133523
MS21042L3	Nut		35 Ea (35 ea)	90-Start up Operation	5094592
MS21042L4	Nut		4 Ea (4 ea)	90-Start up Operation	5109736
AN316C4R	Nut, Jam		4 Ea (4 ea)	90-Start up Operation	5080637X1 5130135X3
647.8510	Insert		20 Ea (20 ea)	90-Start up Operation	508380X15 5114681X5
647.8511	Insert		4 Ea (4 ea)	90-Start up Operation	5114696
647.8512	Insert		2 Ea (2 ea)	90-Start up Operation	5026305
MS21042L5	Nut		4 Ea (4 ea)	90-Start up Operation	5093592
MS27039-08-07	Screw		1 Ea (1 ea)	90-Start up Operation	5044221
MS27039-08-13	Screw		4 Ea (4 ea)	90-Start up Operation	506508
MS27039-1-07	Screw		3 Ea (3 ea)	90-Start up Operation	5111086
MS27039-1-09	Screw		12 Ea (12 ea)	90-Start up Operation	5017101X11 F18057-1X1
MS27039-1-10	Screw		6 Ea (6 ea)	90-Start up Operation	5071834X5 5124662X1
MS27039-1-12	Screw		2 Ea (2 ea)	90-Start up Operation	5124664
MS27039-1-14	Screw		4 Ea (4 ea)	90-Start up Operation	F120449-410
MS27039-1-15	Screw		1 Ea (1 ea)	90-Start up Operation	5112435
MS27039-1-16	Screw		4 Ea (4 ea)	90-Start up Operation	5104364
MS27039-1-17	Screw (601.1954)		2 Ea (2 ea)	90-Start up Operation	F127831-4
MS24694-S54	Screw		5 Ea (5 ea)	90-Start up Operation	5118396
601.2999	Screw		3 pcs (3 ea)	90-Start up Operation	5049458
CCR264SS-3-03	Cherry Rivet		24 Ea (24 ea)	90-Start up Operation	5099729
CCR274SS-3-03	Rivet		4 Ea (4 ea)	90-Start up Operation	F163785-0
CR3213-4-2	Cherry Rivet		4 Ea (4 ea)	90-Start up Operation	5116951
CR3213-4-3380	Rivet, Cherry		24 Ea (24 ea)	90-Start up Operation	5089319
CR3213-4-4490	Rivet, Cherry		16 Ea (16 ea)	90-Start up Operation	5027749
CR3213-4-5	Rivet		8 Ea (8 ea)	90-Start up Operation	F138414-40
CR3213-4-6	Rivet		17 Ea (17 ea)	90-Start up Operation	5019369
CR3213-5-3	Cherry Rivet		16 Ea (16 ea)	90-Start up Operation	5108575
CR3213-5-4	Cherry Rivet		12 Ea (12 ea)	90-Start up Operation	5066948
CR3522-4-3	Rivet		8 Ea (8 ea)	90-Start up Operation	5117367
CR3522-5-3	Rivet		8 Ea (8 ea)	90-Start up Operation	5080638
CR3212-5-6	Cherry Rivet		2 Ea (2 ea)	90-Start up Operation	F124259
NAS1149FN832P	Washer		25 Ea (25 ea)	90-Start up Operation	5107796
NAS1149F0332P	Washer		89 Ea (89 ea)	90-Start up Operation	5131201X73 5133206X16
NAS1149C0432R	Washer		12 Ea (12 ea)	90-Start up Operation	5103990
NAS1149F0532P	Washer		4 Ea (4 ea)	90-Start up Operation	F18057-4
601.2375	Washer 90965A160		3 Ea (3 ea)	90-Start up Operation	F162289
600.1012	Sealant PR1425B2 (#654 sem)		1 pcs (1 ea)	90-Start up Operation	5132228
601.2045	RTV (LOCTITE 598)		1 Ea (1 ea)	90-Start up Operation	5032768
600.0991	Magnabond 6398 Part B Size 112 ml		1 Ea (1 ea)	90-Start up Operation	
600.0990	Magnabond 6398 Part A Size 112 ml		1 Ea (1 ea)	90-Start up Operation	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Job 187039

647.7823	Cross Bracket Aft	1 Ea (1 ea)	90-Start up Operation	5108183
647.2114	Upper U Channel	1 Ea (1 ea)	90-Start up Operation	5045154
647.1404	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5082448
MS27039-08-19	Screw	5 Ea (5 ea)	90-Start up Operation	5104359
CR3523-4-3	Rivet	4 Ea (4 ea)	90-Start up Operation	FM129764
CR3523-4-4	Rivet	24 Ea (24 ea)	90-Start up Operation	5038255
CR3523-5-3	Rivet	8 Ea (8 ea)	90-Start up Operation	5049827
647.1702	Skid Deflector Assembly	2 Ea (2 ea)	90-Start up Operation	5076180
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	90-Start up Operation	5094434
LN9037-08018	Screw	8 pcs (8 ea)	90-Start up Operation	5042038
93635A212	Bolt	4 Ea (4 ea)	90-Start up Operation	5021320
MS27039-1-18	Screw	2 Ea (2 ea)	90-Start up Operation	F124326
601.3902	Eye Bolt	2 Ea (2 ea)	90-Start up Operation	5026005

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2600-LW	2	102	0
	26R16-1	2	48	0
	26S8-11	2	60	0
	600.0990	1	4	0
	600.0991	1	3	0
	600.1012	1	21	0
	601.2045	1	19	0
	601.2375	3	84	0
	601.2999	3	37	0
	601.3011	1	135	0
	601.3902	2	43	0
	647.0112	4	52	0
	647.1404	1	7	0
	647.1601	1	21	0
	647.1602	1	7	0
	647.1610	1	47	0
	647.1702	2	6	0
	647.1810	1	43	0
	647.1811	2	62	0
	647.1812	13	122	0
	647.1814	1	46	0
	647.1815	1	34	0
	647.1818	1	55	0
	647.1913	1	46	0
	647.1914	1	40	0
	647.1915	1	40	0
	647.2114	1	15	0
	647.3201	1	7	0
	647.7501	1	5	0
	647.7701	2	6	0
	647.7702	2	13	0
	647.7819	1	6	0
	647.7821	1	17	0
	647.7822	1	13	0
	647.7823	1	44	0
	647.7910	2	63	0
	647.7911	2	53	0
	647.7912	4	161	0
	647.7913	2	6	0
	647.7914	1	41	0
	647.7915	1	39	0
	647.7916	2	58	0
	647.7917	1	47	0
	647.7918	1	32	0
	647.8510	20	135	0
	647.8511	4	82	0
	647.8512	2	47	0
	93635A212	4	28	0
	AN3-11A	4	275	0
	AN3-4A	2	300	0
	AN316C4R	4	44	0
	AN44-12A	2	10	0
	AN4C7A	4	125	0
	AN4CH6A	1	11	0

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Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

AN665-34R	4	56	0
CCR264SS-3-03	24	502	0
CCR274SS-3-03	4	14	0
CR3212-5-6	2	89	0
CR3213-4-2	4	112	0
CR3213-4-3	24	204	0
CR3213-4-4	16	518	0
CR3213-4-5	8	118	0
CR3213-4-6	17	51	0
CR3213-5-3	16	302	0
CR3213-5-4	12	125	0
CR3522-4-3	8	192	0
CR3522-5-3	8	88	0
CR3523-4-3	4	11	0
CR3523-4-4	24	63	0
CR3523-5-3	8	63	0
LN9025-0820K	8	45	0
LN9037-08018	8	137	0
MS21042L08	10	1,111	0
MS21042L3	35	2,239	0
MS21042L4	4	2,270	0
MS21042L5	4	401	0
MS21047-3	12	382	0
MS21266-2N	1	36	0
MS24694-S54	5	390	0
MS27039-08-07	1	258	0
MS27039-08-13	4	552	0
MS27039-08-19	5	1,219	0
MS27039-1-07	3	197	0
MS27039-1-09	12	66	0
MS27039-1-10	6	241	0
MS27039-1-12	2	214	0
MS27039-1-14	4	375	0
MS27039-1-15	1	345	0
MS27039-1-16	4	449	0
MS27039-1-17	2	59	0
MS27039-1-18	2	1,218	0
NAS1149C0432R	12	1,810	0
NAS1149F0332P	89	2,007	0
NAS1149F0532P	4	1,127	0
NAS1149FN832P	25	1,453	0
NAS6603-12	4	59	0
NAS6603-16	4	24	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

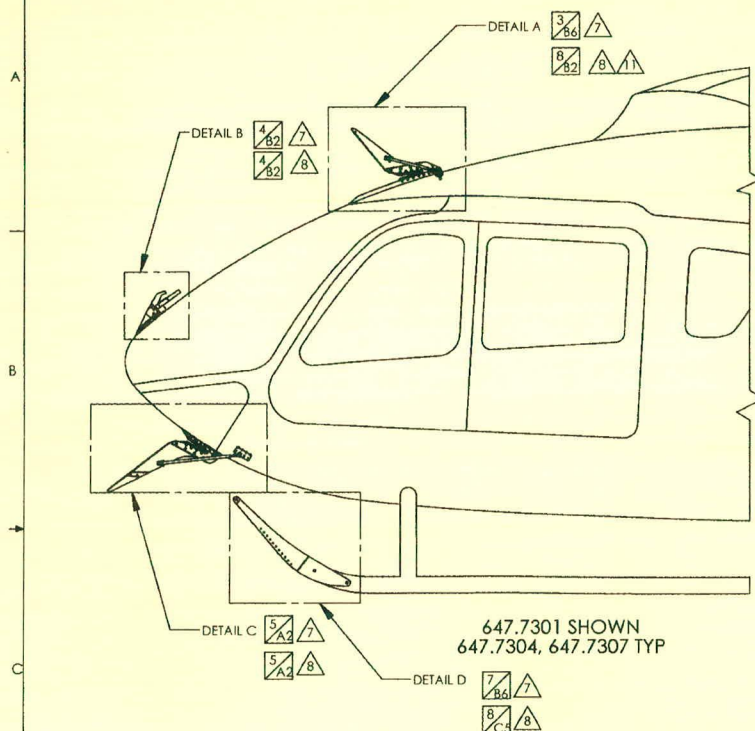
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER : ☐									

Order No	Customer	Customer Address Code	PO No	Due Date	Order Quantity	Quantity Shipped	Balance	Weight
11485	CMETR01	Shipping4	P152193	1/9/19	2	0	2	2
Total:							2	2

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1			111	647.1405	CUTTER ASSY (UPPER)		
2	2		110	601.3902	EYE BOLT		
2	2		109	601.2910	SCREW	MS27039-1-18	
4	4		108	601.3963	BOLT	93635A212	
8	8		107	601.3654	BOLT	LN9037-08018	
8	8		106	601.3655	LOCK WASHER	LN9025-0820K	
2	2		105	647.1702	SKID DEFLECTOR ASSY		
8	8	8	104	601.3214	CHERRY RIVET	CR3529-6-3	
12	24	24	103	601.3213	CHERRY RIVET	CR3529-4-4	
2	4	4	102	601.3212	CHERRY RIVET	CR3529-4-3	
5	5		101	601.1541	LOCKNUT	MS21042L08	
5	5		100	601.2765	SCREW	MS27039-0819	
	1		99	647.1404	CUTTER ASSY (UPPER)		
1	1		98	647.2114	UPPER U CHANNEL		
1	1		97	647.7823	CROSS BRACKET AFT		
1	1	1	96	647.5701	GPS MOUNT KIT		6
		8	95	601.1097	WASHER	MS114990463P	
		1	94	647.7919	SHIM		
A/R	A/R	A/R	93	600.0990	MAGNOBOND 6398 PART A		
A/R	A/R	A/R	92	600.0991	MAGNOBOND 6398 PART B		
A/R	A/R	A/R	91	601.2045	RTV	LOCTITE 998	
A/R	A/R	A/R	90	600.1012	SEALANT	PR-1425 CLASS 8	
3	3	3	89	601.2375	WASHER		
7307	7304	7301	FIND #	PART #	DESCRIPTION	MAT'L	SPEC

ORIGINAL DATE
11/24/09
DRAWN BY
A. QUINN
CHECKER
D. BARKER
DRAWING APPROVAL
P. BRAVO
GUT/JLD
CONTRACT NO.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.003
ANGLES ± .5°

DART
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EC135 CABLE CUTTERS KIT
SHEET 2 OF 8

NOTES: UNLESS OTHERWISE SPECIFIED

- △

B

C

D

[illegible]

